## WHAT IS CLAIMED IS:

An X-ray mask comprising:

a mask pattern;

protection means for forming a dust-proof space for protecting said mask pattern; and

a hole for ventilating between the dust-proof space and an outer atmosphere.

2. An X-ray mask according to claim 1, wherein said X-ray mask comprises a transmission type mask, which comprises an X-ray transparent membrane, on a surface of which said mask pattern is formed, and said protection means is arranged on at least one of a front surface side and a rear surface side of said membrane.

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- 3. An X-ray mask according to claim 1, wherein said X-ray mask comprises a reflection type mask, in which a multilayered film reflection layer and said mask pattern are formed on a substrate, and said protection means is arranged on said mask pattern.
- 4. An X-ray mask according to claim 1, wherein said protection member comprises a detachable protection member.

- 5. An X-ray mask according to claim 1, wherein said protection member comprises an X-ray transparent pellicle film.
- 6. An X-ray mask according to claim 1, wherein said protection member is subjected to an antistatic treatment.
- 7. An X-ray mask according to claim 1, wherein said hole has a lid which is free to open/close.
  - 8. An X-ray mask according to claim 1, wherein said hole has a filter.
- 9. An X-ray mask comprising:
  an X-ray transparent membrane;

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a mask pattern formed on a surface of said membrane; and

protection members formed on both a front surface

20 side and a rear surface side of said membrane and
forming a dust-proof space.

- 10. An X-ray mask according to claim 9, wherein the protection members are detachable.
  - 11. An exposure method comprising the steps of:

preparing an X-ray mask comprising a mask pattern and detachable protection means for forming a dust-proof space for protecting said mask pattern;

carrying said X-ray mask with said protection means attached; and

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exposing said mask pattern to X-rays while said protection means is detached.

- 12. A device manufacturing method for10 manufacturing a microdevice in processes including an exposure method of claim 11.
- 13. An exposure apparatus comprising:

  means for holding an X-ray mask of any one of

  claims 1 to 10; and

means for transferring a mask pattern onto a substrate by exposure by irradiating X-rays onto said X-ray mask.